

# Car Reamers

## High Speed Steel — Morse Taper Shank Right Hand Cut

Car reamers have same features as bridge reamers except for shorter flute and overall lengths, for use in tight quarters.

Alésoir de voiture

Rima automotriz



### List No. 1700 Left Hand Helical Flutes

**STANDARD PACKAGE** All sizes — 1 each

SIZE	MORSE TAPER NO.	DEC. EQUIV.	FLUTE LENGTH	OAL	POINT DIA.	EDP NO.
5/16	1	.3125	2 3/4	5 11/16	1 1/64	22691*
7/16	2	.4375	3 1/2	6 15/16	1/4	22693*
1/2	2	.5000	4	7 9/16	19/64	22694*
5/8	2	.6250	4 1/2	8 1/16	5/16	22696*
1 1/16	3	.6875	4 1/2	8 13/16	3/8	22697*
3/4	3	.7500	5	9 1/2	13/32	22698*

\* Available While Supplies Last

# Construction Taper Reamers

## High Speed Steel — Straight Shank Left Hand Helical Flute — Right Hand Cut

Construction reamers are especially adapted for heavy duty reaming in structural steel assemblies. They are tapered at the point to enter holes which are out of alignment.

Straight shank with stop collar to prevent the reamer from running through the hole.

Alésoir de construction

Rima de construcción



### List No. 1650 — 3-Flat Shank

Round shank with 3 flats to prevent slipping in the drill chuck

### List No. 1650R — Round Shank

**STANDARD PACKAGE** All sizes — 1 each

#### List No. 1650 — 3-Flat Shank

SIZE	DEC. EQUIV.	SHANK DIA.	POINT DIA.	FLUTE LENGTH	OAL	NO. OF FLUTES	EDP NO.
3/8	.3750	3/8	.1645	3 5/8	5 1/4	5	21000
7/16	.4375	7/16	.1645	3 3/8	5 1/4	5	21001
1/2	.5000	1/2	.2340	4 3/8	6	5	21002
9/16	.5625	1/2	.2920	5	6 5/8	5	21003
5/8	.6250	1/2	.3520	5	6 5/8	5	21004
1 1/16	.6875	1/2	.4140	5 5/8	7	5	21005
3/4	.7500	1/2	.4770	5 5/8	7	5	21006
13/16	.8125	1/2	.5400	5 5/8	7 1/4	5	21009
7/8	.8750	1/2	.6020	5 5/8	7 1/4	5	21007
15/16	.9375	1/2	.6450	5 5/8	7 1/4	5	21010
1	1.0000	1/2	.7270	5 5/8	7 1/4	5	21008

#### List No. 1650R — Round Shank

SIZE	DEC. EQUIV.	SHANK DIA.	POINT DIA.	FLUTE LENGTH	OAL	NO. OF FLUTES	EDP NO.
3/8	.3750	3/8	.1645	3 5/8	5 1/4	5	21100
7/16	.4375	7/16	.1645	3 3/8	5 1/4	5	21101
1/2	.5000	1/2	.2340	4 3/8	6	5	21102
9/16	.5625	1/2	.2920	5	6 5/8	5	21103
5/8	.6250	1/2	.3520	5	6 5/8	5	21104
1 1/16	.6875	1/2	.4140	5 5/8	7	5	21105
3/4	.7500	1/2	.4770	5 5/8	7	5	21106
13/16	.8125	1/2	.5400	5 5/8	7 1/4	5	21109
7/8	.8750	1/2	.6020	5 5/8	7 1/4	5	21107
15/16	.9375	1/2	.6450	5 5/8	7 1/4	5	21110
1	1.0000	1/2	.7270	5 5/8	7 1/4	5	21108