

Hexagon Rethreading Dies

Carbon Steel

Hexagon Rethreading dies are used in repair and maintenance applications to repair existing bruised or rusty threads. They are not recommended for cutting new threads.

STANDARD PACKAGE All sizes — 1 each

List No. 1266 Fractional

SIZE	UNC	DIMENSIONS				EDP NO.
		TPI UNF	UNS	ACROSS FLATS	THICKNESS	
1/4	20	—	—	19/32	1/4	31301
	—	28	—	19/32	1/4	31302
5/16	18	—	—	11/16	5/16	31303
	—	24	—	11/16	5/16	31304
3/8	16	—	—	25/32	3/8	31305
	—	24	—	25/32	3/8	31306
7/16	14	—	—	7/8	7/16	31307
	—	20	—	7/8	7/16	31308
1/2	13	—	—	1 1/16	1/2	31309
	—	20	—	1 1/16	1/2	31310
9/16	12	—	—	1 1/16	1/2	31311
	—	18	—	1 1/16	1/2	31312
5/8	11	—	—	1 1/4	5/8	31313
	—	18	—	1 1/4	5/8	31314
1 1/16	—	—	11	1 7/16	3/4	31315
	—	—	16	1 7/16	3/4	31316

List No. 1266M Metric

SIZE	DIMENSIONS		EDP NO.
	ACROSS FLATS	THICKNESS	
M5 x 0.8	19/32	1/4	31340
M6 x 1	19/32	1/4	31341
M8 x 1.25	1 1/16	5/16	31342
M10 x 1.5	7/8	7/16	31343
M12 x 1.75	1 1/16	1/2	31344
M14 x 2	1 1/16	1/2	31345
M16 x 2	1 1/4	5/8	31346
M20 x 2.5	1 5/8	7/8	31347

Écrou-filière hexagonal

Tarrajá hexagonal refileteadora



List No. 1266 Fractional

List No. 1266M Metric

List No. 1267 Taper Pipe — NPT

SIZE	UNC	DIMENSIONS				EDP NO.
		TPI UNF	UNS	ACROSS FLATS	THICKNESS	
3/4	10	—	—	1 7/16	3/4	31317
	—	16	—	1 7/16	3/4	31318
7/8	9	—	—	1 5/8	7/8	31319
	—	14	—	1 5/8	7/8	31320
1	8	—	—	1 13/16	1	31321
	—	12	—	1 13/16	1	31322
1 1/8	—	—	14	1 13/16	1	31323
	7	—	—	2	1	31324
1 1/4	—	12	—	2	1	31325
	7	—	—	2 3/16	1	31326
1 3/8	—	12	—	2 3/16	1	31327
	6	—	—	2 3/8	1	31328
1 1/2	—	12	—	2 3/8	1	31329
	6	—	—	2 9/16	1	31330
1 5/8	—	12	—	2 9/16	1	31331
	—	12	—	2 9/16	1	31331

List No. 1267 Taper Pipe — NPT

SIZE	TPI	DIMENSIONS		EDP NO.
		ACROSS FLATS	THICKNESS	
1/8	27	1 1/16	3/8	31332
1/4	18	1 1/4	5/8	31333
3/8	18	1 7/16	5/8	31334
1/2	14	1 5/8	3/4	31335
3/4	14	2	13/16	31336
1	11 1/2	2 3/8	1	31337

Hexagon Rethreading Die Sets

Carbon Steel



List No. 7200

Jeu de filières

Juego de terrajas

EDP NO. 37021	EDP NO. 37022	EDP NO. 37023	
SET NO. 194	SET NO. 195	SET NO. 200	
UNC	UNF	UNC	UNF
1/4 - 20	1/4 - 28	1/4 - 20	1/4 - 28
5/16 - 18	5/16 - 24	5/16 - 18	5/16 - 24
3/8 - 16	3/8 - 24	3/8 - 16	3/8 - 24
7/16 - 14	7/16 - 20	7/16 - 14	7/16 - 20
1/2 - 13	1/2 - 20	1/2 - 13	1/2 - 20
9/16 - 12	9/16 - 18	9/16 - 12	9/16 - 18
5/8 - 11	5/8 - 18	5/8 - 11	5/8 - 18
3/4 - 10	3/4 - 16	3/4 - 10	3/4 - 16
7/8 - 9	7/8 - 14	7/8 - 9	7/8 - 14
1 - 8	1 - 12	1 - 8	1 - 12