

## Jobber Reamers

### High Speed Steel — Morse Taper Shank Straight Flute — Right Hand Cut

45° Chamfer for reaming of most materials. For applications requiring a machine reamer with long flutes.

Alésoir court

Rima de uso comun



#### List No. 1617

##### Diameter Tolerances

up to 1/2" — +.0002/-0

over 1/2" to 5/8" — +.0003/-0

over 5/8" to 1 1/2" — +.0001/+0.0004

**STANDARD PACKAGE** All sizes — 1 each

SIZE	MORSE TAPER NO.	DEC. EQUIV.	FLUTE LENGTH	OAL	NO. OF FLUTES	EDP NO.
1/4	1	.2500	2	5 3/16	6	21341
9/16	1	.3125	2 1/4	5 1/2	6	21342
3/8	1	.3750	2 1/2	5 13/16	6	21343
7/16	1	.4375	2 3/4	6 1/8	6	21344
1/2	1	.5000	3	6 7/16	6	21345
9/16	1	.5625	3 1/4	6 3/4	8	21346
5/8	2	.6250	3 1/2	7 9/16	8	21347
1 1/16	2	.6875	3 3/8	8	8	21348
3/4	2	.7500	4 3/16	8 3/8	8	21349
13/16	2	.8125	4 9/16	8 13/16	8	21350
7/8	2	.8750	4 7/8	9 3/16	8	21351
15/16	3	.9375	5 1/8	10	8	21352
1	3	1.0000	5 7/16	10 3/8	8	21353
1 1/2	4	1.5000	6 1/2	13 1/8	10	21359*

\*Available While Supplies Last

## Bridge Reamers

### High Speed Steel — Morse Taper Shank Right Hand Cut

Commonly used on bridgework, ship construction and structural steel fabrication where extreme accuracy of diameter is not important. May be used in portable electric or pneumatic equipment.

Alésoir de chaudronnerie

Rima estructural



#### List No. 1697 Straight Flute



#### List No. 1701 Left Hand Helical Flute

**Left Hand Helical Flute** cuts with a shearing action for smoother cutting and improved hole quality, eliminates grabbing and binding of the reamer in the hole and pushes chips ahead of the reamer.

**STANDARD PACKAGE** All sizes — 1 each

SIZE	MORSE TAPER NO.	DEC. EQUIV.	FLUTE LENGTH	OAL	APPROX. POINT DIA.	NO. 1697 EDP NO.	NO. 1701 EDP NO.
7/16	2	.4375	4 3/8	8 1/4	1/4	—	22721
1/2	2	.5000	5 1/8	9	9/32	—	22722
9/16	2	.5625	5 1/8	9	11/32	22672	22723
5/8	2	.6250	6 1/8	10	3/8	—	22724
1 1/16	3	.6875	7 1/8	11 3/4	25/64	22673	22725
3/4	3	.7500	7 3/8	12	7/16	—	22726
13/16	3	.8125	7 3/8	12	1/2	22674	22727
7/8	3	.8750	7 3/8	12	9/16	—	22728
15/16	3	.9375	7 3/8	12	5/8	22675	22729
1	3	1.0000	7 3/8	12	11/16	—	22730
1 1/16	3	1.0625	7 3/8	12	3/4	22676	22731
1 1/8	3	1.1250	7 3/8	12	13/16	—	22732
1 3/16	3	1.1875	7 3/8	12	7/8	—	22733
1 1/4	4	1.2500	7 3/8	13	15/16	—	22734
1 5/16	4	1.3125	7 3/8	13	1	—	22735