

STI (Screw Thread Insert) Straight Flute Hand Taps

STI (Screw Thread Insert) taps are oversize taps that produce a thread that will accept a helical coil wire screw thread insert of the same size and pitch.

Taraud à main

Machuelo de roscar manual



List No. 2072 Machine Screw & Fractional
Ground Thread — High Speed Steel

SIZE	TPI		PITCH DIA. LIMIT	THREAD LENGTH	OAL	NO. OF FLUTES	PLUG EDP NO.	BOTTOM EDP NO.
	UNC	UNF						
5	40	-	H1	5/8	1 15/16	3	34153*	34053*
	40	-	H2	5/8	1 15/16	3	34154*	34054*
6	32	-	H2	1 1/16	2	3	-	34055*
	-	-	H3	1 1/16	2	3	34156*	34056*
	-	40	H1	1 1/16	2	3	-	34057*
	-	40	H2	1 1/16	2	3	34158*	34058*
8	32	-	H3	3/4	2 1/8	3	-	34060*
10	24	-	H2	7/8	2 3/8	3	34161*	34061*
	24	-	H3	7/8	2 3/8	3	-	34062*
12	24	-	H2	15/16	2 3/8	3	34165*	34065*
	24	-	H3	15/16	2 3/8	3	34166*	34066*
1/4	20	-	H2	1	2 1/2	3	-	34067*
	-	28	H2	1	2 1/2	3	34169*	-
5/16	18	-	H3	1 1/8	2 23/32	4	-	34071*
	18	-	H4	1 1/8	2 23/32	4	34172*	34072*
	-	24	H2	1 1/8	2 23/32	4	34173*	34073*
	-	24	H3	1 1/8	2 23/32	4	34174*	34074*
3/8	16	-	H4	1 1/4	2 15/16	4	34176*	34076*
	-	24	H2	1 1/4	2 15/16	4	34177*	34077*
	-	24	H3	1 1/4	2 15/16	4	34178*	34078*
7/16	14	-	H3	1 7/16	3 5/32	4	34179*	34079*
	14	-	H4	1 7/16	3 5/32	4	34180*	34080*
	-	20	H3	1 7/16	3 5/32	4	34181*	34081*
	-	20	H4	1 7/16	3 5/32	4	34182*	34082*
1/2	13	-	H3	1 21/32	3 3/8	4	-	34083*
	13	-	H4	1 21/32	3 3/8	4	34184*	34084*
	-	20	H3	1 21/32	3 3/8	4	34185*	34085*
	-	20	H4	1 21/32	3 3/8	4	34186*	34086*

* Available While Supplies Last

STI (Screw Thread Insert) Spiral Point Plug Taps

STI (Screw Thread Insert) taps are oversize taps that produce a thread that will accept a helical coil wire screw thread insert of the same size and pitch.

Taraud à entrée hélicoïdale

Machuelo con punta en espiral



List No. 2073 Machine Screw & Fractional
Ground Thread — High Speed Steel

SIZE	TPI		PITCH DIA. LIMIT	THREAD LENGTH	OAL	NO. OF FLUTES	PLUG EDP NO.
	UNC	UNF					
5	40	-	H1	5/8	1 15/16	2	33862*
	40	-	H2	5/8	1 15/16	2	33863*
6	32	-	H2	1 1/16	2	2	33864*
	-	40	H1	1 1/16	2	2	33866*
	-	40	H2	1 1/16	2	2	33867*
10	24	-	H2	7/8	2 3/8	2	33870*
12	24	-	H2	15/16	2 3/8	2	33874*
	24	-	H3	15/16	2 3/8	2	33875*
5/16	18	-	H4	1 1/8	2 23/32	3	33881*
	-	24	H2	1 1/8	2 23/32	3	33882*
	-	24	H3	1 1/8	2 23/32	3	33883*
3/8	16	-	H4	1 1/4	2 15/16	3	33885*
	-	24	H2	1 1/4	2 15/16	3	33886*
	-	24	H3	1 1/4	2 15/16	3	33887*

* Available While Supplies Last