

Tool Bits & Cut-Off Blades

Precision Ground

Morse OR-BIT Series Tool Bits are manufactured from the finest tool steels available. In addition to proven superiority for everyday production demands and general purpose applications, their outstanding wear resistance characteristics and long life makes Morse OR-BIT the tool for real difficult jobs.

There's a Morse OR-BIT suited for every job in your plant...OR-BIT II for most jobs...OR-BIT VIII for many exotic metals and stainless steels...and OR-BIT XV for machining the real tough ones, such as high strength steels, or highly abrasive hard cast iron and cast steel.

M2 High Speed Steel
M42 Cobalt Steel
T15 Cobalt Steel

Square
Rectangular
Round
Cut-Off Blades

OR-BIT II M2 Square Tool Bits

For General Purpose Applications
High Speed Steel — M2

The high speed steel properties of OR-BIT II Tool Bits provide for excellent strength and toughness which makes them ideally suited for a wide variety of applications in ferrous and non-ferrous alloys.

STANDARD PACKAGE 3/16 thru 3/8 — 10 per package
7/16 thru 1/2 — 5 per package
5/8 thru 1 — 1 per package

Outil rapporté

Buril



List No. 4202S

SIZE	OAL	EDP NO.
3/16	2 1/2	28014
1/4	2 1/2	28015
5/16	2 1/2	28017
3/8	3	28019
7/16	3 1/2	28021
1/2	4	28022
5/8	4 1/2	28024
3/4	5	28025
1	7	28026

OR-BIT XV T15 Square Tool Bits

For Toughest Applications
Premium Cobalt Steel — T15

OR-BIT XV Tool Bits are especially well suited for machining high-tensile-strength materials such as heat treated steels and for resisting the abrasion encountered in cutting hard cast iron, cast steel, aluminum, brass and plastics.

STANDARD PACKAGE 3/16 thru 3/8 — 10 per package
1/2 — 5 per package
5/8 thru 1 — 1 per package

Outil rapporté

Buril



List No. 4215S

SIZE	OAL	EDP NO.
3/16	2 1/2	28101
1/4	2 1/2	28102
5/16	2 1/2	28103
3/8	3	28104
1/2	4	28106
5/8	4 1/2	28108
3/4	5	28109
1	7	28111

OR-BIT VIII

Outil rapporté

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M42 Tool Bits

For Heavy Duty Applications
Premium Cobalt Steel – M-42

STANDARD PACKAGE 3/16" thru 3/8" — 10 each
7/16" thru 1/2" — 5 each
5/8" thru 1" — 1 each



List No. 4226S Square

SIZE	OAL	EDP NO.
3/16	2 1/2	28301
1/4	2 1/2	28302
1/4	4	28312*
5/16	2 1/2	28303
3/8	3	28304
7/16	3 1/2	28305
1/2	4	28306
5/8	4 1/2	28308
3/4	5	28309
7/8	6	28310
1	7	28311

*Available While Supplies Last

List No. 4226R Round



STANDARD PACKAGE 1/8" thru 3/8" — 10 each
1/2" — 5 each
5/8" & 3/4" — 1 each.

The steel grade composition of OR-BIT VIII combines good wear resistance with high red hardness values and is especially useful for difficult machining operations. The increase in red hardness permits higher cutting speeds on general work materials and allows cutting of harder and tougher work materials which generate more heat at the tools cutting edges.

STANDARD PACKAGE 3/16" thru 1/4" — 10 each
3/8" thru 5/8" — 5 each
3/4" — 1 each



List No. 4226F Rectangular

SIZE		OAL	EDP NO.
WIDTH	HEIGHT		
1/4	1/2	4	28352
3/8	1/2	4	28356
3/8	5/8	4	28375
3/8	5/8	6	28376
3/8	3/4	6	28377
1/2	3/4	6	28379
1/2	1	8	28361
3/4	1	6	28380

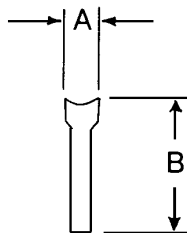
SIZE	OAL	EDP NO.
5/16	3	28216*
5/16	4	28217*
3/8	4	28218*
1/2	4	28219*
5/8	4	28220*

*Available While Supplies Last

OR-BIT VIII Cobalt T-Shaped Cut-Off Blades

Outil rapporté

Buril



List No. 4232

SIZE		EDP NO.	SIZE		EDP NO.
A	B		A	B	
.040	1/2	28425*	1/8	1 1/8	28438*
5/64	1/2	28427*	5/32	1 1/8	28439*
3/16	1 1/16	28433*	3/16	1 1/8	28440*
1/4	7/8	28437*	1/4	1 1/8	28441*

*Available While Supplies Last

MORSE® Modifications & Specials

Complete Tool Design
And Manufacturing Services
From Blueprint Specials to
Modified Regulars