

## Spiral Bands

Easy to use with efficient results



### ESB VA/PSWB VA

- High performance abrasive spiral wound bands for expandable drums ESR and inflatable drums PSW, available in VA (for steel, stainless and aluminum).
- Ideal for pre-grinding stainless steel vessels, grinding off spot welds, mold polishing, deburring ends on tubes, etc.

### ESB FVV/PSWB FVV

- Surface conditioning bands and belts.
- Produces satin finish on a variety of metals.

- To finish, polish and buff metal, wood and plastic surfaces.
- Available in 3 grits.

### ESB TZ/PSWB TZ

- Abrasive belt with regenerating pyramid structure.
- For hard metals and Inox.
- Work steps can be skipped: time-saving and cost-effective.
- Extra-long service life.

### ESR

- The band is mounted on a slotted expandable drum.
- Guarantees a firm grip and increased elasticity.
- Allows use of the full width for grinding.

### PSW

- «The Formula – 1 tire for a great finish»
- Pneumatic inflatable drum. Pressure is adjustable, to suit the application on a given work piece.
- Use air gun for inflation.

Abrasive bands/ belts VA Type	Dimenson	Grit and Order Nr.										Band/belt Mount	Order Nr.	MOS rpm		
		40	60	80	100	120	150	180	220	240	320					
ESB 10/20 VA	¼ x 1	1940123	1940125	1940126	1940127	1940128	1940129	19401210	19401211	19401212	19401213	ESR 10/20	1950002	44000	100	
ESB 15/30 VA	½ X 1	1940323	1940325	1940326	1940327	1940328	1940329	19403210	19403211	19403212	19403213	ESR 15/30	1950004	36000	100	
ESB 22/14 VA	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
ESB 22/20 VA	1 X 1	1940623	1940625	1940626	1940627	1940628	1940629	19406210	-	-	-	ESR 22/20	1950016	26000	100	
ESB 22/36/60 VA	60	on requ.	on requ.	on requ.	on requ.	on requ.	on requ.	on requ.	-	-	-	ESR 22/36/60	on request	16000	100	
ESB 25/30 VA	30 x 78	on requ.	on requ.	on requ.	on requ.	on requ.	on requ.	on requ.	-	-	-	ESR 25/30	on request	11000	100	
ESB 30/18 VA	18 x 94	on requ.	on requ.	on requ.	on requ.	on requ.	on requ.	on requ.	-	-	-	ESR 30/18	on request	19100	100	
ESB 30/30 VA	30 x 94	on requ.	on requ.	on requ.	on requ.	on requ.	on requ.	on requ.	-	-	-	ESR 30/30	on request	19100	100	
ESB 45/30 VA	2 x 1	1940923	1940925	1940926	1940927	1940928	1940929	19409210	19409211	19409212	19409213	ESR 45/30	1950028	12700	100	
ESB 60/30 VA	3 x 1	1941013	1941015	1941016	1941017	1941018	1941019	19410110	-	-	-	ESR 60/30	1950031	9500	100	
ESB 75/30 VA	1 1/16 x 9 ¼	on requ.	on requ.	on requ.	on requ.	on requ.	on requ.	on requ.	-	-	-	ESR 75/30	on request	7600	100	
PSWB 75/75 VA	3 x 10 11/16	9828303	9828305	9828306	9828307	9828308	9828310	907 872	907 873	-	-	PSW 75/75	9073310	6000	10	
PSWB 120/80 VA	3 ½ x 15 ½	907 858	900223	900224	861 907	9828308	900220	900226	900227	900228	900229	PSW 120/80	907850	4000	10	

Abrasive bands/ belts FVV Type	Dimenson	Mineral grade and Order Nr..			Band/belt Mount	Order Nr.	MOS rpm	
		rough	medium	very smooth				
ESB 75/30 FVV	1 1/6 x 9 ¼	on request	on request	on request	ESR 75/30	907 935	5000	20
PSWB 75/75 FVV	3 x 10 11/16	9823103	9823102	9823101	PSW 75/75	9073310	4500	5
PSWB 120/80 FVV	3 ½ x 15 ½	9822503	9822502	9822301	PSW 120/80	907850	3200	5

Abrasive	Recommended drive units					
	Electric Grinders	Page	Air Grinders	Page	Flex. Shaft Grinders	Page
Band ESB	USC 9-R, USC 25-R	19	LLC 23, LLG 16/20	22	ROTOSTAR, ROTOFIX, ROTOFERA, ROTAR	24-28
Band PSW	USF 6-R	19	LLC 4	22	ROTOSTAR, ROTOFIX, ROTOFERA, ROTAR	24-28